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10843**IN THE CLAIMS:**

Please amend the claims as follows:

1. (CURRENTLY AMENDED) An endless member assembly comprising:
an endless member having an inner surface, an outer surface, ~~and a pair of edges~~ a first edge and a second edge;
~~at least one~~ a belt secured on said inner surface of said endless member; and
~~at least one~~ a seal located on at least one of said ~~pair of edges~~ first edge and said second edge, wherein said seal and said belt are separate components.
2. (ORIGINAL) The endless member assembly as recited in claim 1 wherein said endless member is a conveyor belt.
3. (CURRENTLY AMENDED) The endless member assembly as recited in claim 1 wherein said endless member is a metal alloy including Iron and approximately 36% Nickel.
4. (ORIGINAL) The endless member assembly as recited in claim 3 wherein said endless member further includes a non-stick coating.
5. (CURRENTLY AMENDED) The endless member assembly as recited in claim 1 further including a drive pulley having a drive pulley groove and a non-drive pulley having a non-drive pulley groove, and said ~~at least one~~ belt is received in at least one of said drive pulley groove and said non-drive pulley groove.
6. (CURRENTLY AMENDED) The endless member assembly as recited in claim 5 wherein said at least one of said drive pulley groove and said non-drive pulley groove is substantially trapezoidal, and said ~~at least one~~ belt is substantially trapezoidal.
7. (CURRENTLY AMENDED) The endless member assembly as recited in claim 1 wherein said ~~at least one~~ belt is proximate to ~~at least~~ said one of said ~~pair of edges~~ first edge and said second edge.

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8. (CURRENTLY AMENDED) The endless member assembly as recited in claim 1 ~~further including two of said at least one belt wherein said belt comprises two belts, and each one of said two of said at least one belt~~belts is proximate to one of said pair of edges~~said first edge and the other of said two belts is proximate to said second edge.~~

9. (CURRENTLY AMENDED) The endless member assembly as recited in claim 1 ~~further including two of said at least one seal wherein said seal comprises two seals, and each one of said two of said at least one seal~~seals is located on one of said pair of edges~~first edge and the other of said two seals is located on said second edge.~~

10. (CURRENTLY AMENDED) An endless member assembly comprising:

a first endless member assembly including a first endless member having a first inner surface, a first outer surface, and a pair of first edges, two first belts attached on said first inner surface of said first endless member, and one of said two first belts is proximate to each of said pair of first edges, two first seals, and one of said two first seals is located on each of said pair of first edges, a first drive pulley to drive said endless member, and a first non-drive pulley;

a second endless member assembly including a second endless member having a second inner surface, a second outer surface, and a pair of second edges, two second belts attached on said second inner surface of said second endless member, and one of said two second belts is proximate to each of said pair of second edges, two second seals, and one of said two second seals is located on each of said pair of second edges, a second drive pulley to drive said endless member, and a second non-drive pulley; and

a gap between said first endless member assembly and said second endless member assembly to contain an item,

wherein said two first seals of said first endless member and said two second seals of said second endless member contact at a sealing surface

11. (CURRENTLY AMENDED) The endless member assembly as recited in claim 10 wherein said first endless member and said second endless member ~~is~~are a conveyor belt.

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12. (CURRENTLY AMENDED) The endless member assembly as recited in claim 10 wherein said first two belts are each proximate to one of said pair of first edges and said second two belts are each proximate to one of said pair of second edges.

13. (CANCELLED)

14. (CURRENTLY AMENDED) The endless member assembly as recited in claim 10 wherein said ~~a~~ first drive pulley further includes a first drive groove and said second drive pulley further includes a second drive groove.

15. (CURRENTLY AMENDED) The endless member assembly as recited in claim ~~15~~10 wherein said first non-drive pulley further includes a first non-drive groove and said second non-drive pulley further includes a second non-drive groove.

16. (CURRENTLY AMENDED) The endless member assembly as recited in claim ~~16~~15 wherein said two first belts engage said first drive groove and said first non-drive groove, and said two second belts engage said second drive groove ~~and~~ said second non-drive groove.

17. (NEW) The endless member assembly as recited in claim 1 wherein a space exists between said belt and said seal.

18. (NEW) The endless member assembly as recited in claim 1 further including a heater that heats the endless member.

19. (NEW) The endless member assembly as recited in claim 10 further including a first heater that heats said first endless member and a second heater that heats said second endless member.

20. (NEW) The endless member assembly as recited in claim 10 wherein each of said two first seals and said first two belts are separate components and each of said two second seals and said second two belts are separate components.